

# HIGH RELIABILITY TANTALUM

MILITARY | MEDICAL | AEROSPACE





# KYDCERA HIGH RELIABILITY TANTALUM

# PRODUCT SELECTION GUIDE

# **SPACE LEVEL**

KYOCERA AVX is the leading supplier of high reliability solid tantalum capacitors for space applications. KYOCERA AVX developed the SRC9000 specification to allow users to select ratings in our TAZ, TBJ, TBM and TBC range with testing appropriate for satellite applications. We offer the widest range of ratings and test options in the industry.



# **PRODUCT TESTING REFERENCE**

TEST	GROUP A TESTING COMPARISON			
	KYOCERA AVX COTS-PLUS	MIL-PRF-55365 QPL		KYOCERA AVX
		MIL WEIBULL B, C, & D	MIL T LEVEL	SRC9000 SPACE LEVEL
100 % Reflow	✓	✓	✓	✓
100% Thermal Shock	✓	✓	✓	✓
100% Weibull	Optional	Mandatory	Mandatory - Grade C min	Mandatory - Grade C min
100% Surge Current	Optional	Optional	Mandatory - C Level	Mandatory - C Level
100% Electrical Testing	Custom Test Limits Available	To Specification Limits Only	+3 Sigma Limits	+3 Sigma Limits or Custom
Visual & Mechanical	Sample	Sample	100% - 20X	100% - 20X
Stimulated Mounting, Rework & Lot Conformance (Sample)	Optional	-	-	✓
Solderability Test* (Sample)	Optional 75% Coverage	Mandatory 95% Coverage	Mandatory 95% Coverage	Mandatory 95% Coverage
100% X-Ray	Optional	-	✓	✓
DPA - 1580 Destructive Physical Analysis	Optional	-	✓	✓
Surge Voltage (Sample)	Optional	_	_	✓
Hot DC Leakage (Sample)	Optional	_	-	✓
Temperature Stability (Sample)	Optional	Mandatory	Mandatory	Mandatory
125°C Life Test 2k Hours	Optional	Sample	✓	Sample

<sup>\*</sup> Only MIL QPL ratings receive the steam age portion of solderability testing unless otherwise specified by the customer

# **SRW9000 SPACE LEVEL**

# **TWS SERIES**



- High Capacitance Values With Additional Mechanical Stability for Increased Vibration Capability
- Enhanced Thermal Shock Testing
- Customized Capacitance and Voltage Packages are Possible

Case: T1-T4 Voltage: Up to 100V Capacitance: Up to 2,200µF Style: Hermetically Sealed

Axial Leaded

# **TWC SERIES**



- Standard & Extended Range CV
- · Capable of Meeting Harsh Shock and Vibration Conditions

Case: T1-T4

Voltage: Contact KYOCERA AVX Capacitance: Contact KYOCERA AVX Style: Hermetically Sealed Axial Leaded

<sup>\*</sup> Medical Grade Group A test procedures, contact KYOCERA AVX

#### TAZ SRC9000



- · Widest Range of Case Sizes
- Most Flexible of Surface Mount Form Factors

Case: 10 Case Sizes
Voltage: Up to 50V
Capacitance: Up to 33µF

Reliability: Weibull Grading Style: Molded SMD

Capacitano

# **TBJ SRC9000**



- Based on EIA/Industrial Standard Sizes
- Enables Commercial Designs/Prototypes to be Upgraded
- Low ESR

Case: 6 Case Sizes Voltage: Up to 50V

**TBM SRC9000** 

Capacitance: Up to 1,500µF

Reliability: Weibull Grading

Style: Molded SMD

#### **TCP SRC9000 MODULE**



- These Modules Feature Tacked Assemblies That Offer Ultra-Low ESR
- Customizable Configuration

Case: 2H, 4H, & 6H Voltage: Up to 50V

Capacitance: Up to 1,980µF

Reliability: Weibull Grading Style: Stacked Molded SMD

Reliability: Weibull Grading

Voltage: Up to 50V Capacitance: Up to 1,500µF

Case: 6 Case Sizes

Multi-Anode Design Used to Achieve Ultra-Low ESR

Reliability: Weibull Grading
Style: Molded SMD

# **TBC SRC9000**



- Volumetrically Efficient
- Extremely Low DC Leakage

Case: 10 Case Sizes Voltage: Up to 50V Capacitance: Up to 33µF

Reliability: Weibull Grading Style: Microchip SMD

# OTHER SPACE LEVEL OFFERINGS

# **TAJ SERIES**



 ESCC Generic Specification 3012 and Associated Detail Specification 3012/001

Case: 5 Case Sizes Voltage: Up to 50V Capacitance: Up to 220µF Reliability: Weibull Grading Style: Leadless SMD

# **TES SERIES**



- QPL ESCC Approved
- Detailed Specification 3012/004
- Improved Reliability Design

Case: 5 Case Sizes
Voltage: Up to 50V
Capacitance: Up to 470µF

Reliability: Q-Process™ Style: Molded SMD



# **THH SERIES**



- Ideal for High Temperature Applications
- Large Case Sizes Highlight High Capacitance Values

Case: 6 Case Sizes
Voltage: Up to 63V
Capacitance: Up to 100µF

Reliability: Q-Process™ Style: Hermetic



# **MILITARY**

KYOCERA AVX offers the broadest range of military surface mount tantalum capacitors in the industry, meeting military specifications for MIL-PRF-55365.



# **MIL-PRF-55365**

# CWR09, 19, & 29 SERIES



- Fully Interchangeable with CWR06.
- Also Available in Space Level "T" Spec

Case: A-H

Voltage: 4V to 50V

Capacitance: Up to 100µF

CWR09 (55365/4)

CWR19 (55365/11): Extended

Range from CWR09

CWR29 (55365/11): Low ESR

Version of 09 & 19

# **CWR15 SERIES**



- World's Smallest Military Qualified Tantalum Capacitors
- Also Available in Space Level "T" Spec

**Case:** 0603, 0805, & 1206 **Voltage:** 4V to 20V **Capacitance:** Up to 68µF CWR15 (55365/12)

# **CWR11 SERIES**



- Military Version of EIA-535BAAC
- · Also Available in Space Level "T" Spec

Case: A, B, C, & D Voltage: Up to 50V

Capacitance: Up to 100µF

CWR11 (55365/8)

# MIL-PRF-39006, DLA 93026, & DLA 13017

# **TWA SERIES**



• Available with Reliability Level M (1%)

Case: T3-T4

Voltage: Up to 75V

Capacitance: Up to 1,800µF

M39006/33

Style: Hermetically Sealed

Axial Leaded

# **TWS SERIES**



- High Capacitance Values with Additional Mechanical Stability for Increased Vibration Capability
- Enhanced Thermal Shock Testing
- Customized Capacitance and Voltage Packages are Possible
- Reverse Voltage Capability

Case: T1-T4

Voltage: Up to 100V

Capacitance: Up to 1,500µF

**DLA 13017** 

Style: Hermetically Sealed

Axial Leaded

# **TWC SERIES**



- Available with Reliability Levels M (1%), P (0.1%), and R (0.01%)
- Capable of Meeting Harsh Shock and Vibration
   Capable of Meeting Harsh Shock and Vibration

Case: T1-T4
Voltage: Up to 100V

Capacitance: Up to 2,200µF

M39006/22, /25, /30, & /31 Style: Hermetically Sealed

Axial Leaded

# 93026



- New Level of High CV
- · Recommend 20% Derating

Case: T1-T4
Voltage: Up to 125V
Capacitance: Up to 2,200µF

**DLA 93026** 

Style: Hermetically Sealed

Axial Leaded

# **TCP SERIES - 09009**



Stacked Assemblies That Offer Ultra-Low ESR

Case: 2H, 4H, & 6H Voltage: Up to 50V

Capacitance: Up to 1,980µF

Reliability: Weibull Grading Style: Stacked Molded SMD

# TBJ SERIES - 07016 & 95158



- · Based on CWR11 Form Factor
- Low ESR Ratings

Case: EIA Standard Sizing

Voltage: Up to 50V

Capacitance: Up to 1,500µF

95156: Original Standard,

Limited Ratings

**75016:** Current Standard, Full Weibull, Extended Range

# **COTS-PLUS**

The KYOCERA AVX COTS-Plus tantalum capacitors offer cost effective solutions based on MIL-PRF-55365 standards. Customer screening options are available from Weibull burn-in to the highest space level testing KYOCERA AVX has to offer, our internal SRC9000 specification.



# **TAZ SERIES**



- · Widest Range of Case Sizes
- Most Flexible of Surface Mount Form Factors

Case: A-H Plus R & X Voltage: Up to 50V Capacitance: Up to 33µF Reliability: Weibull Grading Style: Molded SMD

# **TBJ SERIES**



- Based on EIA Standard Case Sizes
- Enables Commercial Designs/Prototypes to be Upgraded
- Lower ESR

Case: EIA Standard Sizing

Voltage: Up to 50V

Capacitance: Up to 1,500µF

Reliability: Weibull grading

Style: Molded SMD

# **TCP MODULE SERIES**



- Stacked Assemblies that Offer Ultra-Low ESR
- Customizable Configurations

Case: 2H, 4H, & 6H Voltage: Up to 50V

Capacitance: Up to 1,980µF

Reliability: Weibull Grading

Style: Stacked Molded SMD

# **TBM SERIES**



• Multi-Anode Design Used to Achieve Ultra-Low ESR

Case: D & E Voltage: Up to 50V

Capacitance: Up to 1,500µF

Reliability: Weibull Grading

Style: Molded SMD

# **TBC SERIES**



- Volumetrically Efficient
- Extremely Low DC Leakage

Case: 0603, 0805, & 1206

Voltage: Up to 50V

Capacitance: Up to 100μF

Reliability: Weibull Grading Style: Microchip SMD

# **TAJ SERIES**



• CECC Specification 30801-005 & 30801-011

Case: A, B, C, & D Voltage: Up to 50V Capacitance: Up to 33µF

Reliability: Weibull Grading

Style: Molded SMD

# WET ELECTROLYTIC TANTALUM

# **TWA SERIES**



- Highest CV
- Traditional MIL-PRF-39006 Case Sizes

Case: 4 Case Sizes Voltage: Up to 125V Capacitance: Up to 478µF **Style:** Hermetically Sealed Axial Leaded

#### **TWM SERIES**



- Module Connected in Parallel for Extremely High Capacitance
- Constructed of TWA Components

Case: Up to 125V

Capacitance: Up to 9,000µF

Style: Molded Through Hole

# TWC SERIES



- Standard/Extended Range CV
- Traditional MIL-PRF-39006 Case Sizes
- Capabler of Meeting Harsh Shock and Vibration Conditions

Case: T1-T4

Voltage: Up to 125V

Capacitance: Up to 1,200µF

**Style:** Hermetically Sealed Axial Leaded

# HIGH TEMPERATURE

KYOCERA AVX is the world leader in offering high-temperature tantalum solutions (up to 230°C) for the military, aerospace, and medical industries.



# **TWA-X SERIES**



- Designed for Use at 230°C
- Capable of Up to 500 Hours of Operation at Extreme Temperatures

Case: T4

Voltage: Up to 125V Capacitance: Up to 400μF Style: Hermetically Sealed

Axial Leaded

# **TWA-Y SERIES**



- Designed for Operation at 200°C
- Capable of Up to 2000 Hours of Operation at Extreme Temperatures

Case: T1-T4

Voltage: Up to 125V

Capacitance: Up to 3,000µF

Style: Hermetically Sealed

Axial Leaded

# **TWC-Y SERIES**



- Designed for Operation at 200°C
- Capable of Up to 500 Hours of Operation at Extreme Temperature

Case: T1-T4

Voltage: Up to 125V

Capacitance: Up to 560µF

Style: Hermetically Sealed

Axial Leaded

# **MEDICAL**

KYOCERA AVX is the leading supplier of tantalum capacitors to the medical device industry. Our capacitors are used in most of the pacemakers, defibrillators, and neuromodulation devices manufactured each year.



Our medical grade capacitors for life support implantable applications are manufactured in the Biddeford Maine facility, which is certified to ISO 13485, and have strict change control procedures to comply with FDA requirements for customer notification and approval of process or raw material changes. Other medical grade tantalum capacitors series offer high reliability and low leakage solutions for other applications within the medical device market. KYOCERA AVX offers two versions of medical grade tantalums: our traditional HRC5000 series uses Weibull grading for batch reliability assessment, and HRC6000 uses the new KYOCERA AVX Q -Process<sup>TM</sup>, which applies an optimized burn in at 125°C and batch conformance test for reliability assurance.

#### **CRITICAL APPLICATIONS DEFINED**



Implantable life sustaining devices or Implantable non-life sustaining devices with less than one year life

# NON-CRITICAL APPLICATIONS DEFINED



Implantable non-life sustaining devices with more than one year life, or non implantable life sustaining devices, or all other high reliability medical devices

# **T4Z SERIES**



- Short. Consistent Lead Times
- FDA Compliant Design Control
- ISO 13485
- Very Low DC Leakage

Case: Based on CWR09 A-H

Voltage: Up to 50V Capacitance: Up to 330µF Reliability: Weibull Grading

Style: Molded SMD

# **T4J SERIES**



- Based on Standard Commercial Tantalum Products
- FDA Compliant Design Control
- Very Low DC Leakage



Case: EIA Standard Sizing

Voltage: Up to 50V

Capacitance: Up to 1,000µF

Reliability: Q-Process™ Style: Molded SMD

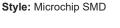
# **T4C SERIES**



- Volumetrically Efficient
- FDA Compliant Design Control
- Extremely Low DC Leakage

Case: 0402, 0603, 0805

Voltage: Max 16V Capacitance: Max 22µF Reliability: Q-Process™



# **CRITICAL HRC5000**

#### **TAZ SERIES**



- · Short, Consistent Lead Times
- ISO 13485
- FDA Compliant Design Control
- Very Low DC Leakage

Case: Based on CWR09 A-H

Voltage: Up to 50V Capacitance: Up to 330µF Reliability: Weibull Grading

Style: Molded SMD

# **TCP MODULE SERIES**



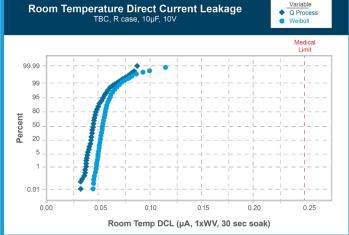
- Stacked Assemblies that Offer Ultra-Low ESR
- Customizable Configurations

Case: 2H, 4H, & 6H Voltage: Up to 50V

Capacitance: Up to 1,980µF

Reliability: Weibull Grading Style: Stacked Molded SMD

# **CRITICAL HRC6000**



# **TBC SERIES**



- Volumetrically Efficient
- FDA Compliant Design Control
- Extremely Low DC Leakage
- ISO 13485



Case: 1206, 1411, 0603, 0805, & 1207

Voltage: Up to 10V Capacitance: Up to 68µF Reliability: Q-Process™ Style: Microchip SMD

# **CUSTOMIZABLE SOLUTIONS**

KYOCERA AVX Biddeford has the most extensive test and analysis capability in the tantalum capacitor industry. We support custom solutions for the most demanding applications in medical, military and space applications. We routinely provide real-time X ray, DPA, life test, surge current test, 100% visual inspection and a variety of conformance test options for our customers.

Components are regularly screened to statistically derived capability limits as well as customer specified limits to provide improved and consistent parametric performance. We also have a robust design and development process to qualify and deliver product meeting customer specification requirements.



APPLICATION SPECIFIC DEVICES



HIGH RELIABILITY UP-SCREENING



WIDEST TESTING CAPABILITY
IN THE INDUSTRY

# **CONTACT US FOR MORE INFORMATION**

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